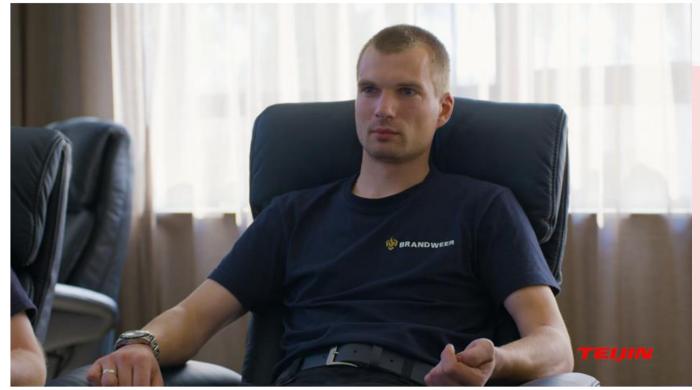
# Actively fighting heat stress — Teijin Active Cooling Vest

## Dr. Christian Norhausen **Teijin Smart Safety**

#### **Teijin Smart Safety – Who we are**

- A team of experts from the Japanese Teijin Group that develops and commercializes active and intelligent safety solutions, helping to improve the personal health and safety of front-line professionals.
- Lean approach with Start-Up mentality, working closely with universities, semi-governmental, public and private institutions but most importantly end-users to help to achieve common goals.
- Focus areas are firefighter, police, military, ambulance services, industry.
- We for example work on:
- Active Cooling
  Indoor Tracking
- Clean FF Suits Intuitive Navigation
- Safe working
  - Located in Arnhem the Netherlands at Teijins subsidiary Teijin Aramid BV.

More information on www.teijinsmartsafety.com

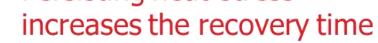


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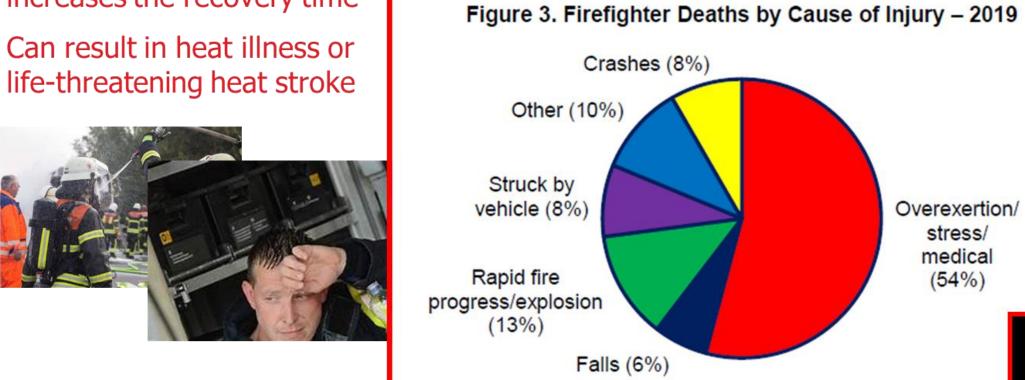
#### **Heat-stress & Consequences**

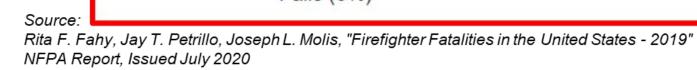
Wearing PPE can increase the risk for heat-related illnesses

- Reduces concentration and increases tiredness
- Leads to lower working and cognitive performance
- Persisting heat-stress



Can result in heat illness or







Overexertion/stress/medical leading cause of death making up 54% of all on-duty deaths in 2019

#### **Body Cooling possibilities**

Different principles used









Liquid cooling system vests







Actual wearable personal cooling systems have limitations

within a work setting, such as:

- Wet systems (dipping them into water or adding water to them) do not last very long, need preparation and will be heavy when water is added.
- Ice vests are cheap, but their temperature cannot be controlled, and they often do not stay cool long enough to be practical.
- The same is true for most PCM based cooling vests.
- Ice and PCM systems need preparation (usually by cooling the packs in a fridge).
- In addition, if the cooling system is too cold, this will result in reduced heat transfer from the body to the environment (sweating is inhibited).
- Water-cooled garments require that the worker be tethered to a system that circulates the cool water, which limits the person's range of operation or requires a heavy wearable solution (with pump and cooling unit).
- Air blowing systems potential hinder the user since the clothing will be "inflated".
- Many of the wearable personal cooling systems are too heavy or too cumbersome to be practical in a work environment.

#### **Teijin Active Cooling Vest Concept**

**Enhanced Sweat Evaporation** 

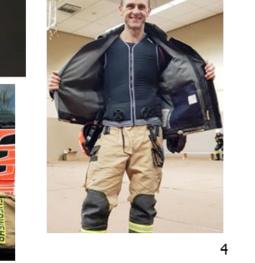
- > Innovative design & technology
- > Easy to use
- > Comfortable to wear
- Naturally regulating
- > Plug-and-play concept
- > Ice & water free
- > Constant cooling
- > Body fitting cut



Hidden air outlets inner fabric Sturdy zipper - Quick and easy to put on designed spacer mesh fabric Outgoing air Incomming air ---- // (KAKANANKAKAKAKAKAKAKAKAKA) -Though & stretch side fabric Sweat Sweat Skin surface Adjustable straps Clear and easy Optimally designed pocket with click-holder fan holder Adjustable elastic Positioning of the fans at lower band to prevent back (four) and front (two) air from escaping

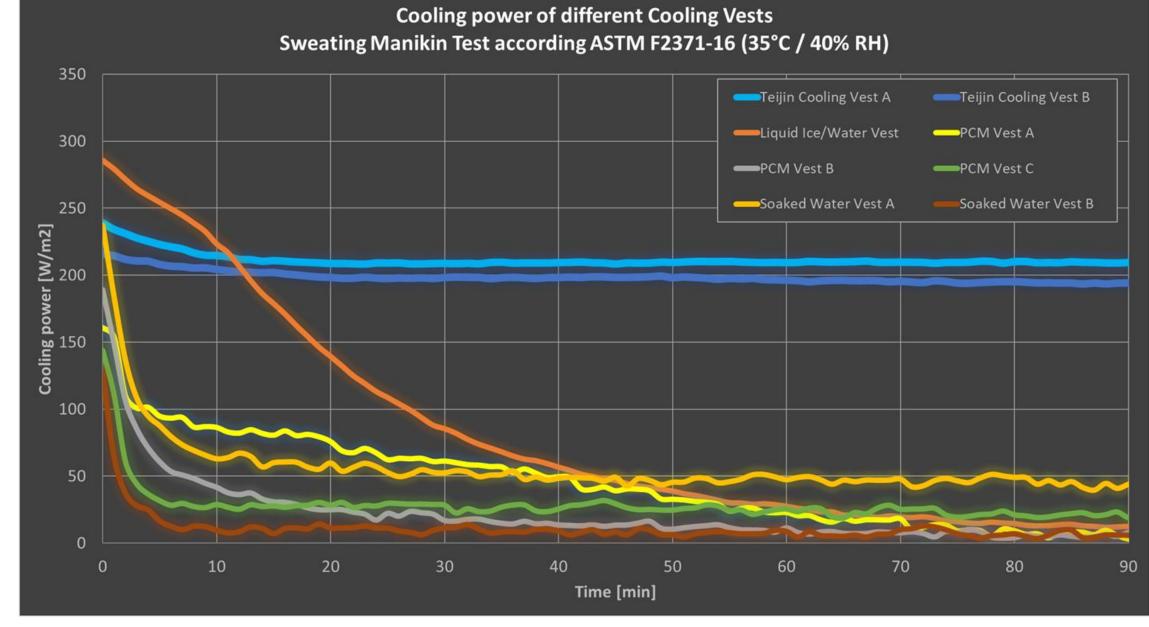






#### **Body Cooling possibilities**

Different principles - Sweating Manikin Test



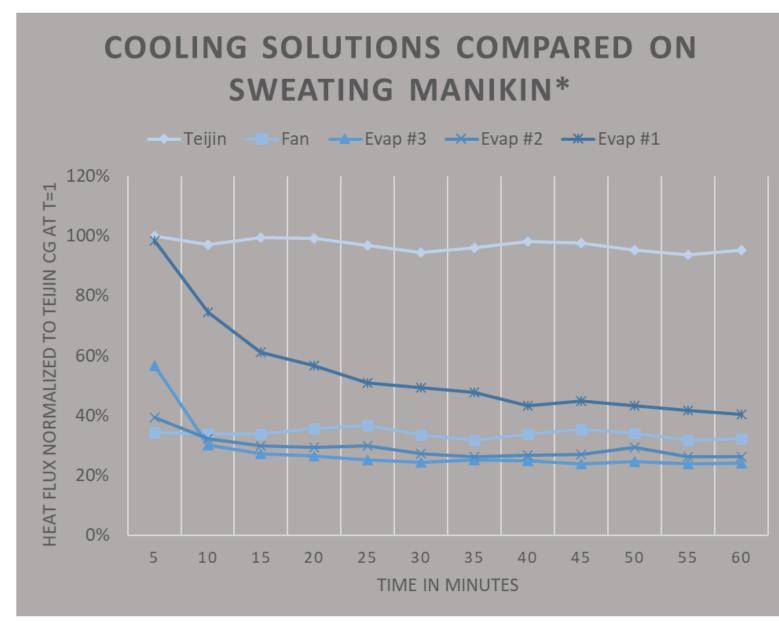
\*Tests of Cooling Vest @ AITEX-test institute

Cooling power of Ice/Water/PCM solutions drop quickly

## **Teijin Active Cooling Vest Concept**

Sweating Manikin Test – with FF uniform



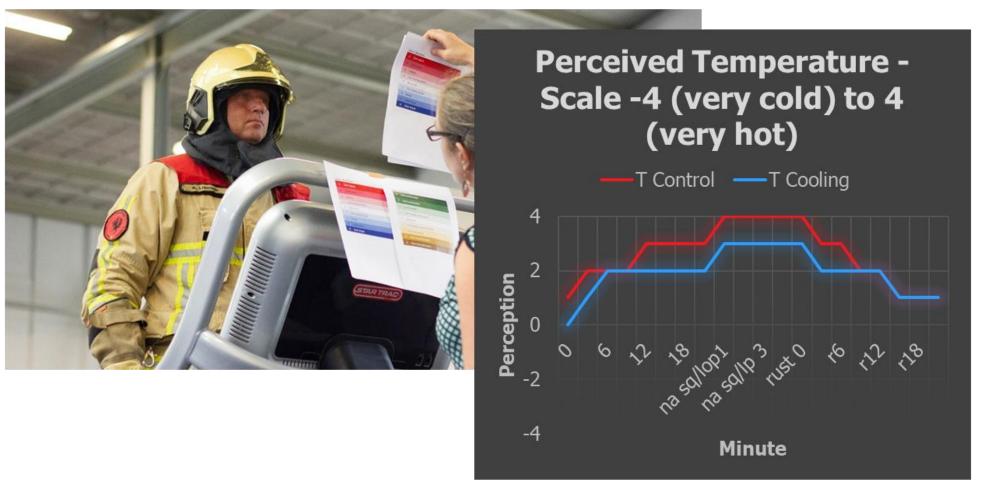




\*Tests at Teijin's test facility in Nantong/PRC

### **Teijin Active Cooling Vest Concept**

Human Endurance Test – Perception levels



Room condition: 35 C, 60%RH Wear the sample on the skin. Wear suit and equipment. Walking on a treadmill.

